

Material Data Sheet for Hot Isostatic Pressed Zirconia

1. Material

FCT Denotation	ZO-HIP
Material Description	Hot Isostatic Pressed Y-stabilised Zirconia (TZP)

2. General Properties

Chemical Composition	ZrO ₂ (wt.-%)	> 94.6
	Y ₂ O ₃ (wt.-%)	< 5.4
Bulk Density ρ [1]	(g/cm ³)	≥ 6.08
Residual Porosity	(%)	< 1
Open Porosity	(%)	0
Grain Size (Longitudinal Direction)	(μm)	< 4

3. Mechanical Properties

Hardness (HV10) [3]	(GPa)	>13
Compressive Strength	(MPa)	> 2500
Bending Strength σ (20 °C) [2]	(MPa)	> 1400
	(1000 °C)	400
Weibull-Modulus m		12
Fracture Toughness K_{Ic} [4]	(MPa ^{1/2})	10.0
Youngs Modulus E	(GPa)	200
Poisson Ratio ν		0.3

4. Thermal Properties

Max. Working Temperature		
- Inert Atmosphere	(°C)	800
- Air	(°C)	800
Thermal Conductivity λ (20°C)	(W/mK)	2
Coeff. of Thermal Expansion α RT-1000°C	(10 ⁻⁶ K ⁻¹)	11
Coeff. of Thermal Expansion α RT $\pm$ 20°C	(10 ⁻⁶ K ⁻¹)	8
Thermal Shock Parameter R_1 [5]	(K)	190
Thermal Shock Parameter R_2 [6]	(W/m)	380

5. Specific Properties

Electrical Resistance (20 °C)	(Ωcm)	> 10 ⁸
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[1] Determination of density and porosity according to DIN 623-2

[2] Average value of 4-point bending strength at room temperature according to DIN EN 843-1

[3] Hardness according to DIN EN 843-4

[4] Calculated from crack length derived from Vickers hardness indentation, according to Niihara $K_{Ic} = \frac{\sigma(1-\nu)}{E\alpha}$

[5] Critical temperature difference for an infinite high heat transfer (quenching)

[6] Thermal shock coefficient at finite constant heat transfer (slowly heating) $R_2 = \frac{\sigma(1-\nu)}{E\alpha} \lambda$

The material characteristics listed above are measured at testing samples. They cannot be transferred to components with different size, shape or surface properties. We reserve the right to alter properties within the scope of technical progress or new developments.